



Ship Sanitation Inspection and Issuance of Ship Sanitation Certificate

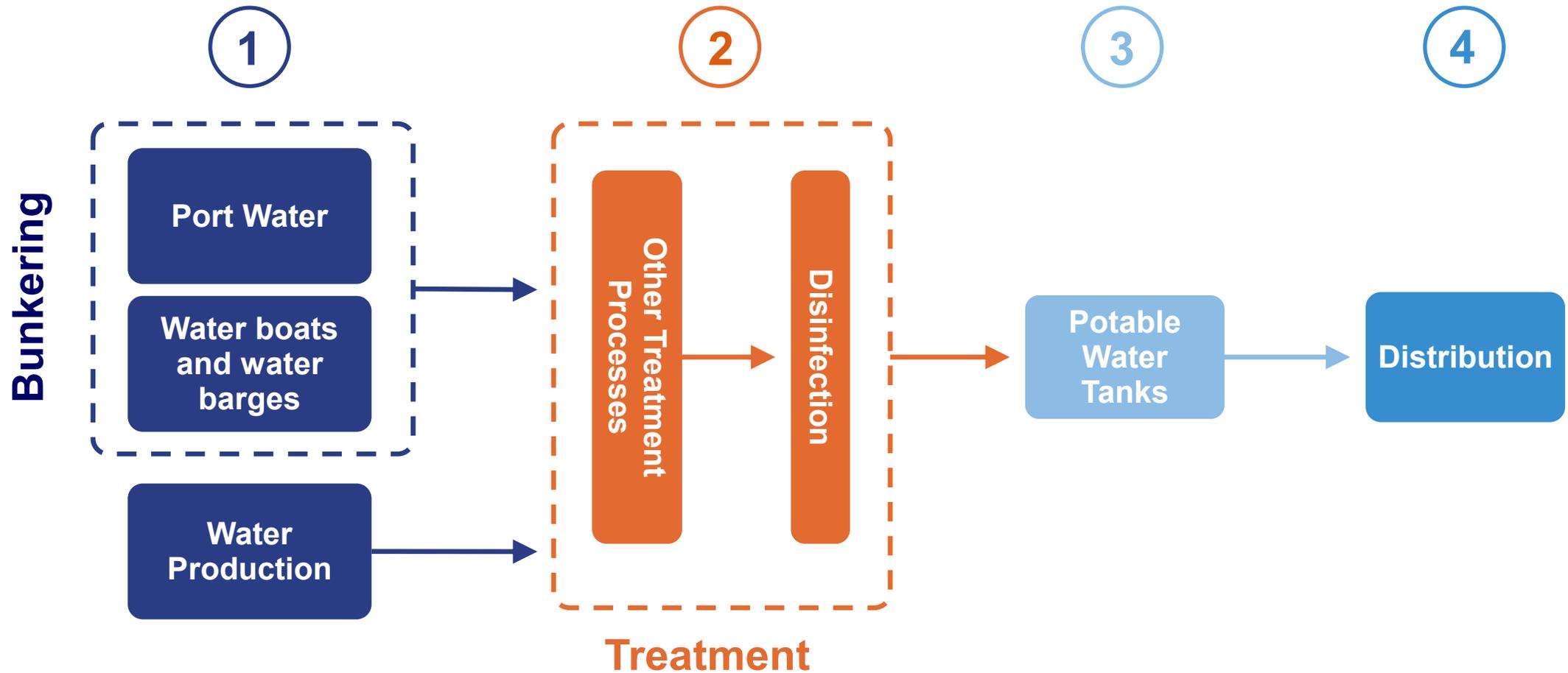
Potable Water

LWhat is Potable Water?

Defined in area 9 of the WHO Technical Handbook:

- Also defined by WHO as "drinking water":
- Means "any water for human consumption"
- "Human Consumption means "drinking, cooking, brushing teeth, showers, washing hands, washing clothes etc."
- Ships may refer to "Freshwater" - this is untreated water or water perhaps not intended for Human Consumption purposes.

Potable water system on ships



Potable water system on ships

1. Water source

- Bunkering
 - Port
 - Water boats and water barges
- Production

2. Treatment

- Filtration
- Remineralization
- Heating
- Disinfection
 - Chemical disinfection
 - UV radiation

3. Storage

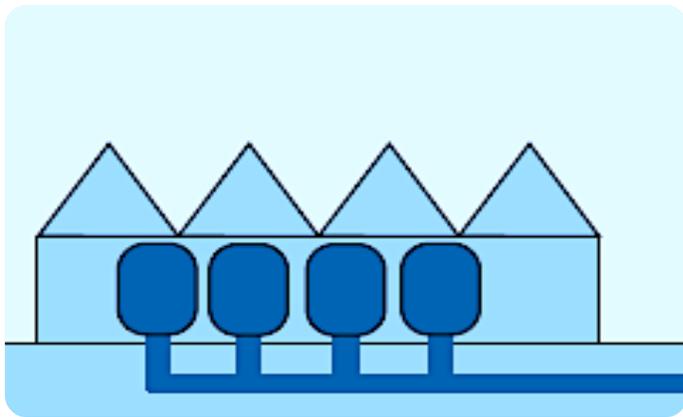
- Potable water tanks

4. Distribution

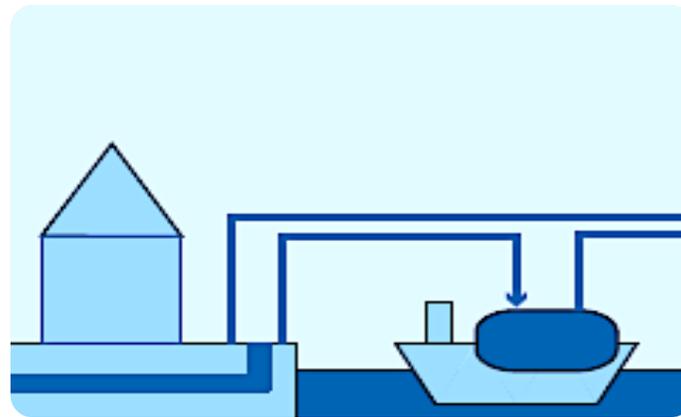
- Pumps and pressure tanks
- Hot water system
- Plumbing
- Backflow prevention

1. Water source: bunkering

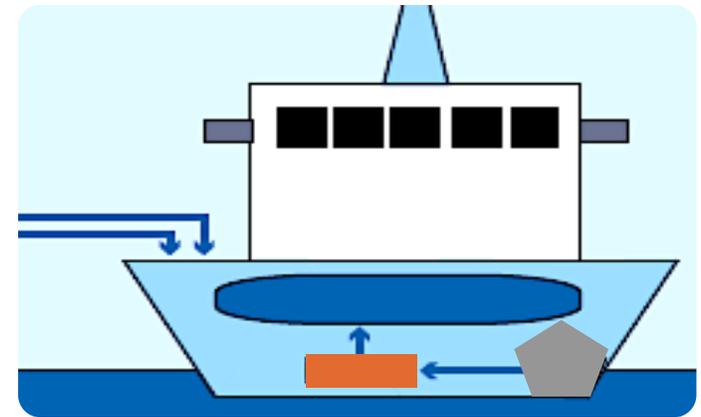
- Source water comes into the port
- Potable water is transferred from bunker stations or water barges to the ship's potable water tanks
- The water is treated and stored on the ship



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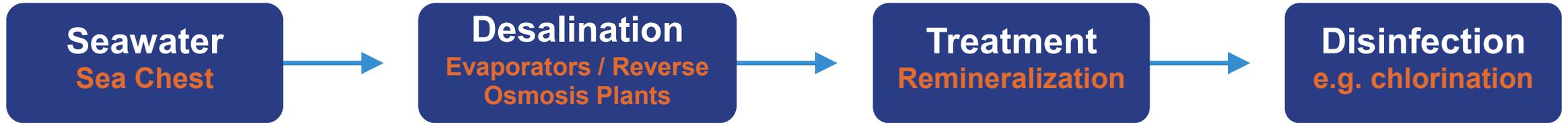


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1. Water source: production



- **Seawater intake:** seawater is pumped from the sea chest of the ship
- **Desalination**
 - Reverse osmosis plants
 - Evaporators
- **Salinity sensor**
 - Measures the salinity of the produced water
 - Used to prevent saline water from entering the potable water tanks
- **Desalinated water:** unstable, bland, flavorless, corrosive
 - Production of water always followed by remineralization process

1. Water source: evaporators

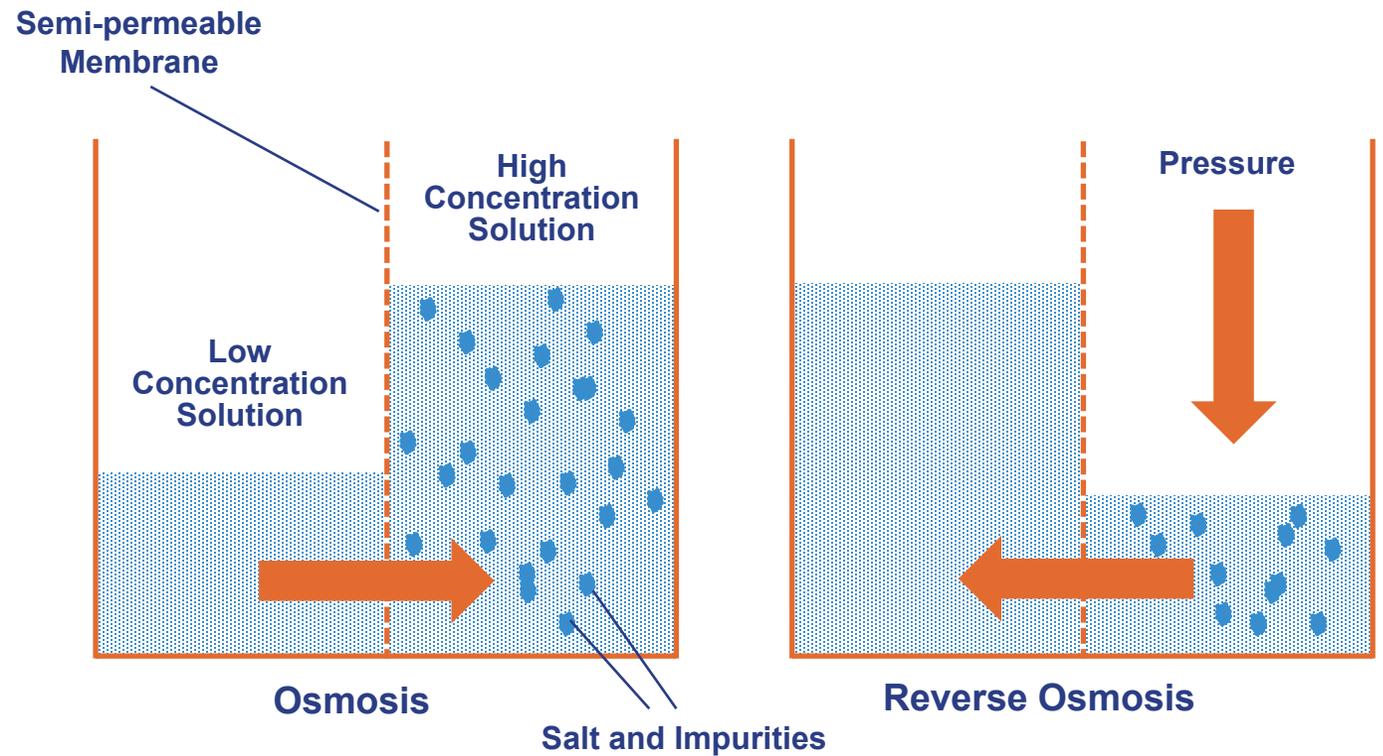
- **Evaporators**
 - Seawater is heated
 - Vapor is generated
 - Vapor is condensed by cool seawater
 - Condensed water is collected
- **Distilled water is free of solids**
- **Vaporization may start at temperatures lower than 80°C**
 - Distillate may not be free of pathogens
 - Disinfection is required



1. Water source: reverse osmosis

- **Reverse osmosis**

- A high pressure pump forces water through a series of semi-permeable membranes
- Water is separated from salts
- Concentrate (brine) is discharged
- Desalinated water is treated and distributed



2. Treatment: filtration

Filtration increases the clarity of the water by removing suspended solids

- **Uses of filtration:**
 - Seawater filtration prior to reverse osmosis plant
 - In the filling line during bunkering
 - Other
- **Media filters**
 - Usually sand filters
 - Require regular backwash according to manufacturer
- **Cartridge filters**
 - Fiber or membrane filters
 - Require regular washing, disinfection or replacement according to the manufacturer



2. Treatment: remineralization

- Mineralizers increase the mineral content of the desalinated water
- Required after the reverse osmosis plants or the evaporators
- Water percolates through a rehardening filter (usually dolomite or limestone)
- Minerals are transferred to the water
- Requires regular backwash and replacement of filter medium



2. Treatment: disinfection

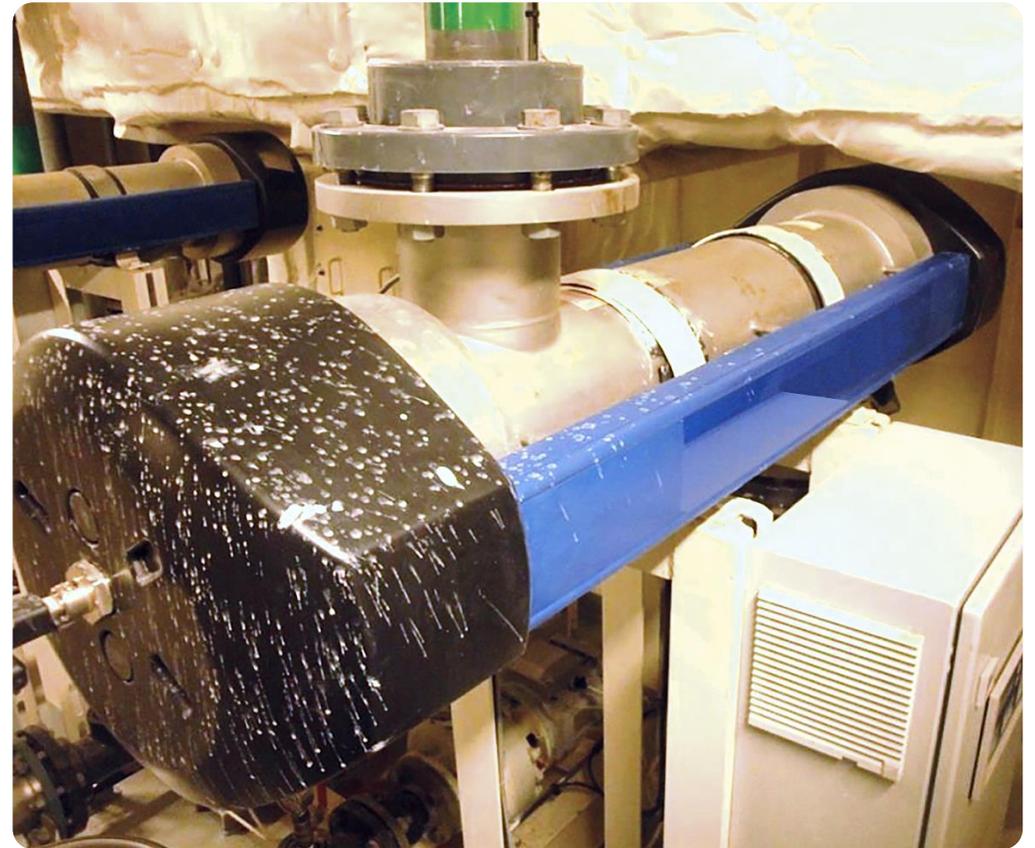
Chlorination

- Chlorine disinfects potable water and provides residual disinfectant throughout the distribution system
- Chlorine dose depends on chlorine demand
- For effective disinfection chlorine should be in contact with water for 30 minutes
- pH affects the disinfection process
 - pH < 8 for effective disinfection
- pH adjustment may be required
 - Bases or acids can be dosed at the disinfection point to adjust the pH



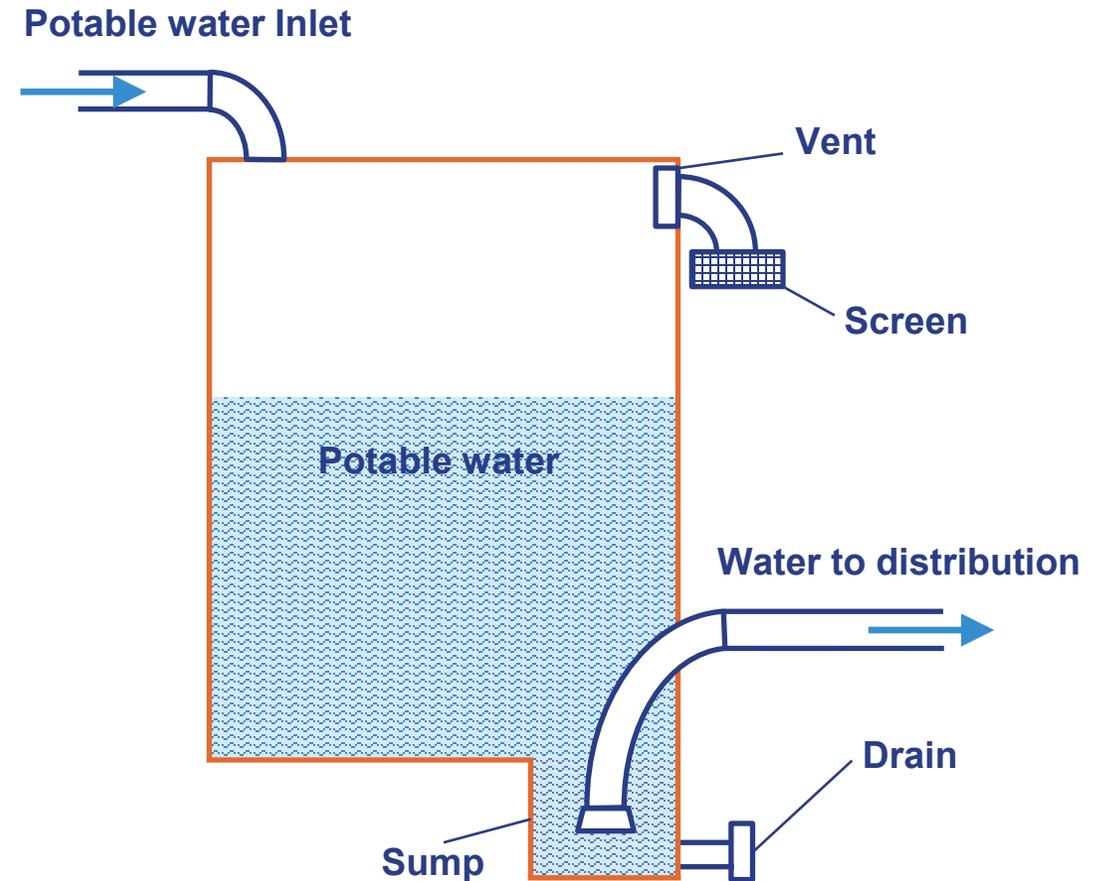
2. Treatment: disinfection

- **UV disinfection**
 - UV lamps expose water to ultraviolet radiation which inactivates the pathogens
 - All water needs to get in direct contact with the light
 - Low turbidity water is required
 - Spare parts should always be available
- **No residual disinfectant is provided**



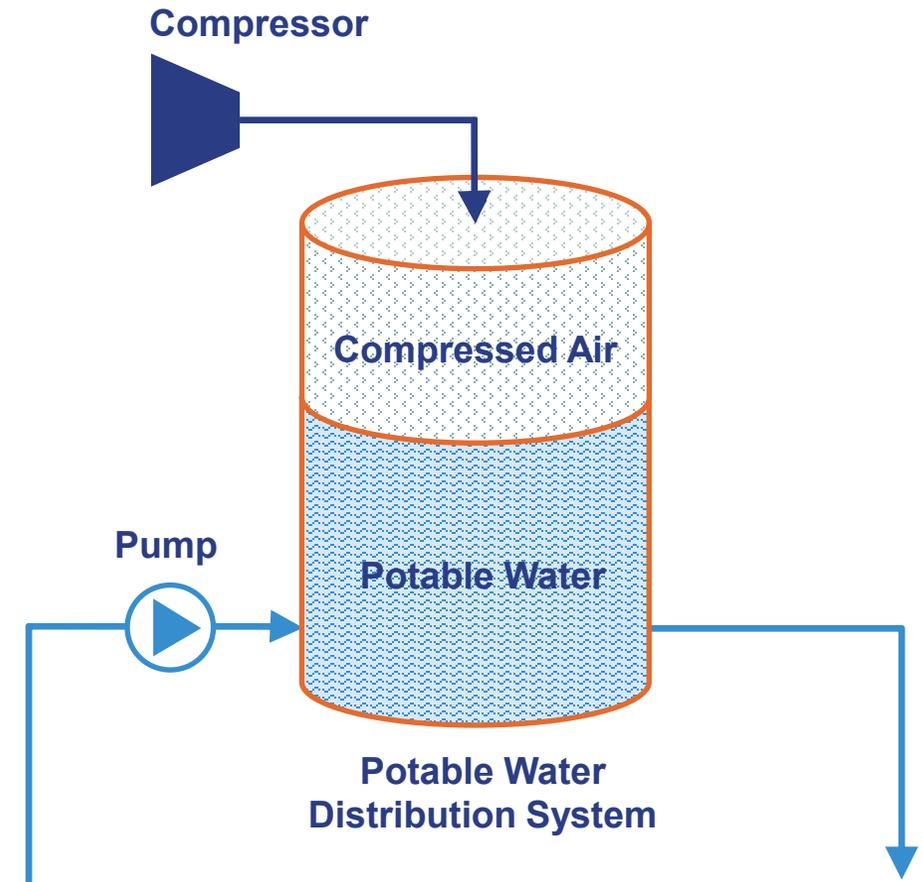
3. Storage

- **Potable water storage tanks consists of:**
 - The vessel
 - Pipes
 - A vent (properly constructed to prevent entrance of contaminated substances)
 - An overflow (vent may be used as an overflow)
 - Manholes
 - Drainage system



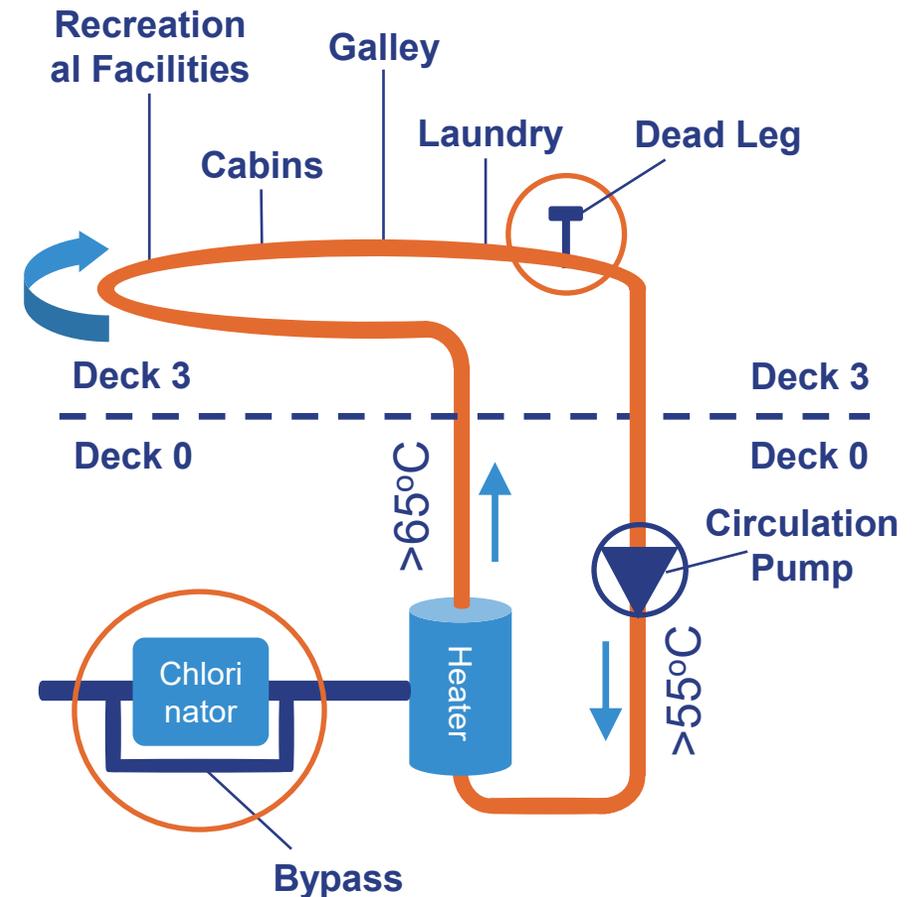
4. Distribution system: pumps and pressure tanks

- **Pumps**
 - Provide pressure to the system
 - Circulate water
 - Dedicated only for potable water
- **Pressure tanks (Hydrophores)**
 - Provide constant pressure to the system
 - Buffer small pressure variations
 - Where compressed air is used, provide air filter or liquid trap to protect the potable water system from oil and other substances



5. Distribution system: plumbing

- **Piping should be made of appropriate materials**
 - No lead or cadmium
- **Components should be resistant to water temperatures up to 90°C**
 - Allow thermal disinfection
- **Stagnant water**
 - Dead legs
 - Bypasses
 - Back-up equipment
- **Avoid bypass of important treatment processes**
 - e.g. chlorinator



5. Distribution system: backflow prevention

- **Backflow:** flow of non-potable water into the potable water system
 - e.g. backsiphonage
- **Backflow prevention**
 - Air gaps
 - Mechanical backflow preventers
- Type of backflow prevention according to the particular risk
- Backflow preventers should be tested once per year (records should be kept)



THANK YOU