mRNA Products
Development and
Platform Implementation
at Bio-Manguinhos/
FIOCRUZ







Latin American **excellence** Institute in development and production of **immunobiologicals**.

We are **2,300 professionals**.

Our being reason is to innovate and produce on behalf of SUS, investing and training skills for the future.





VACCINESTO PREVENT AND SAVE LIVES

12 products:

- Covid-19 (recombinant) WHO PQ requested;
- Haemophilus influenzae b (Hib) conjugated;
- Yellow fever WHO PQ;
- Diphtheria, tetanus and pertussis + Hib;
- Meningococcal ACW;
- Pneumococcal 10-valent conjugated;
- Poliomyelitis 1 & 3 oral;
- Inactivated poliomyelitis;
- Human rotavirus;
- Measles, mumps and rubella;
- Measles, mumps, rubella and varicella;
- Measles and rubella WHO PQ submitted in Sep/22.

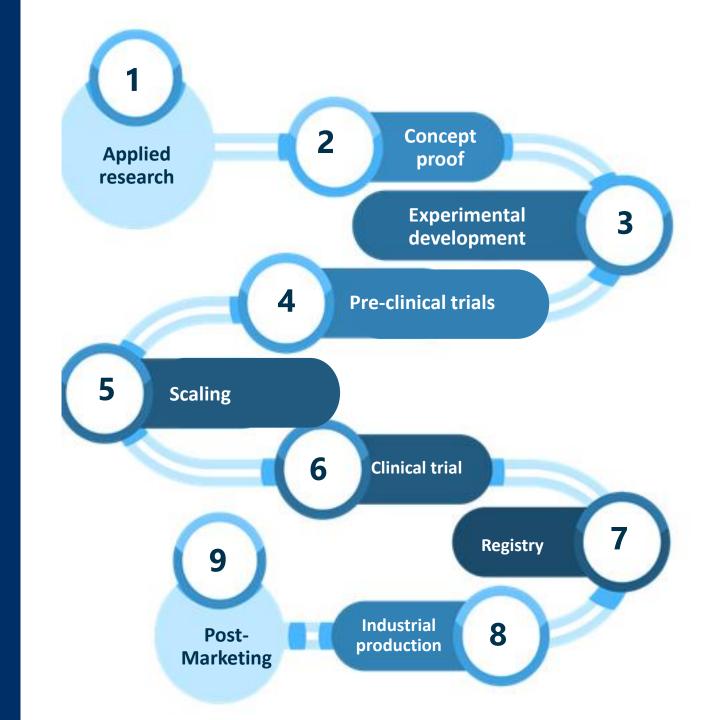
211 million doses of Covid-19 vaccine delivered up to Nov/2022



WITH EXPERTISE IN DEVELOPMENT OF PRODUCTS AND PROCESSES

Bio has 28 projects* focused on products.

*13 are technological development projects, and the others are technology transfer projects.



PAHO selects centers in Argentina, Brazil to develop COVID-19 mRNA vaccines

21 Sep 2021



Washington DC, September 21, 2021 (PAHO) – The Pan American Health Organization (PAHO) has announced the selection of two centers in Argentina and Brazil as regional hubs for the development and production of mRNA-based vaccines in Latin America in a bid to tackle COVID-19 and future infectious-disease challenges.

The Bio-Manguinhos Institute of Technology on Immunobiologicals at the Oswaldo Cruz Foundation (FIOCRUZ) was selected as the center in Brazil. The institute has a long tradition in vaccine manufacturing and has made promising advances in the development of an innovative mRNA vaccine against COVID-19.

Bio-Manguinhos Manufaturing Capacities

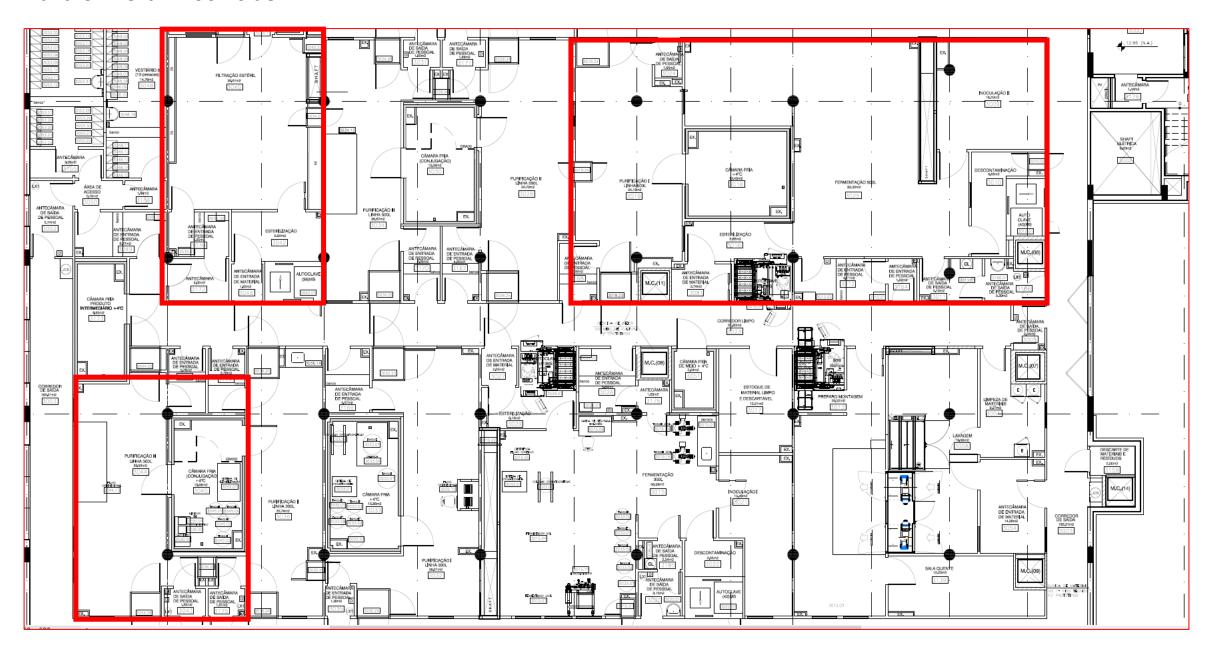




≈ 200 m² area with production capacity of 30 g of purified RNA/day



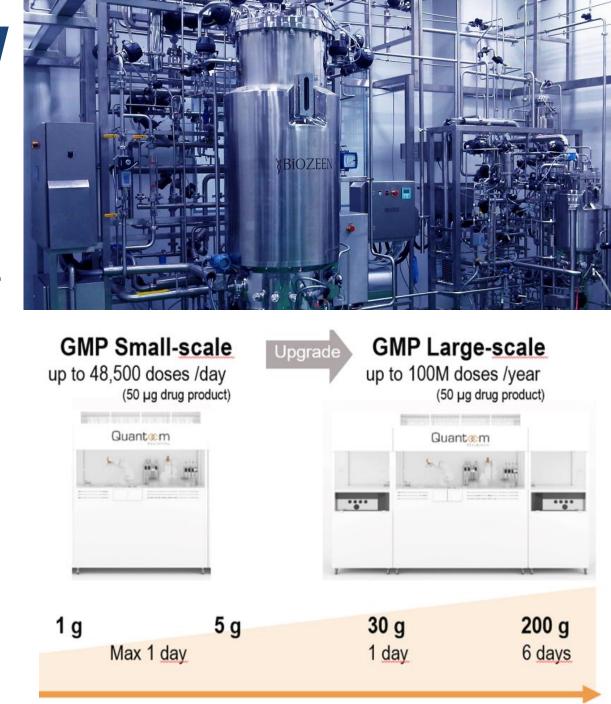
Build CHP 3rd. Floor side B - LABPP



Pilot Plant Prokaryotic and RNA vaccines and biologics

- Somatropin production in E.coli
- Pneumo 12 valent conjugated vaccine
- Subunit viral vaccines

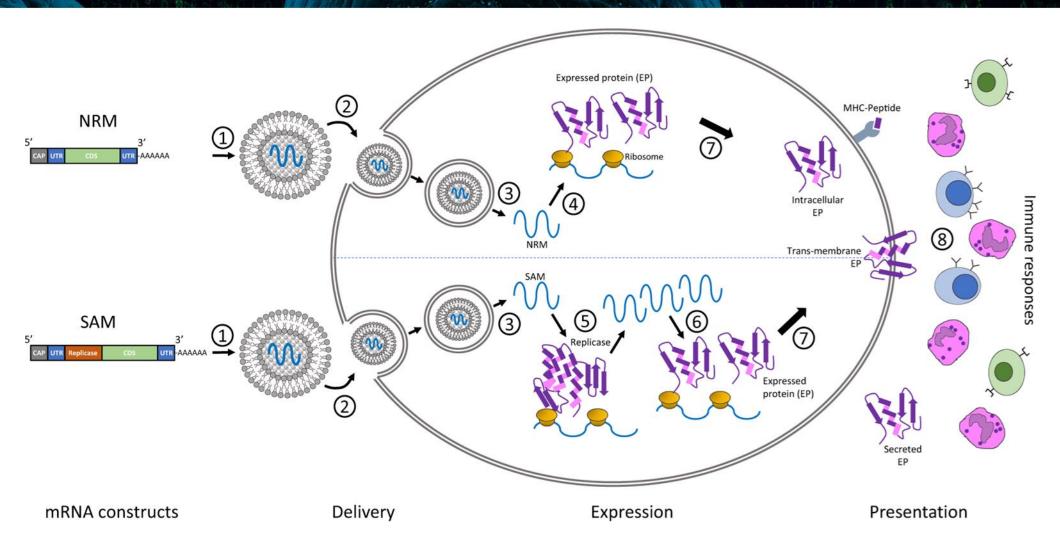
- RNA COVID-19 vaccine development
- mRNA therapeutic vaccines
- siRNA cancer therapies



mRNA and saRNA Mechanism



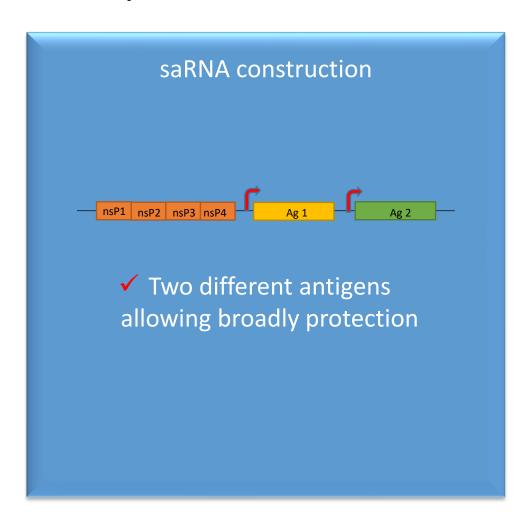


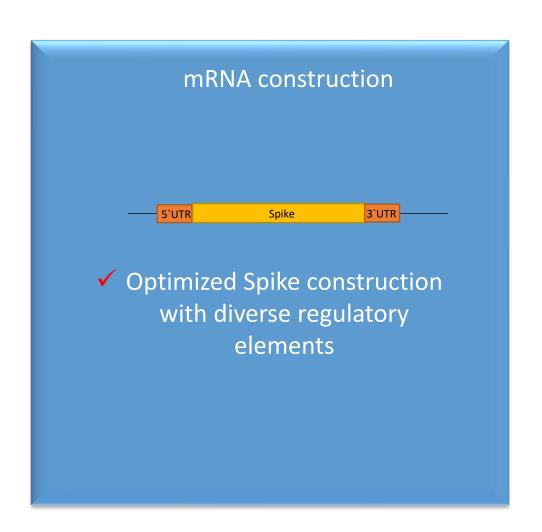


Differences between mRNA and saRNA



Vaccine composition- RNA structure

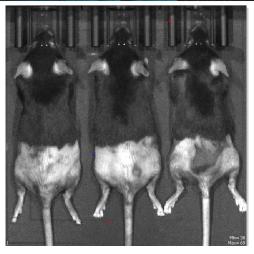


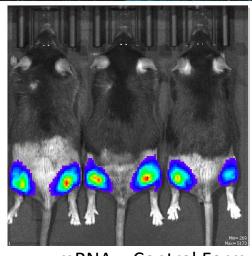


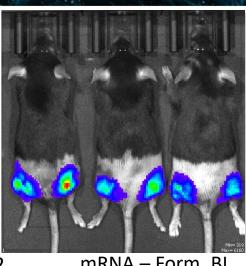


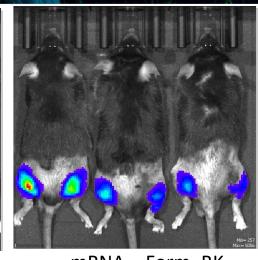


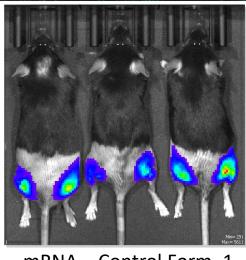












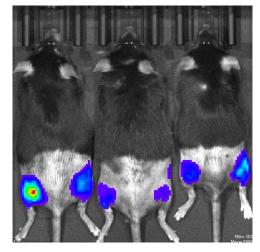
Buffer

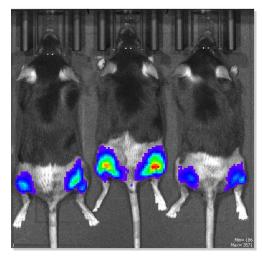
mRNA – Control Form.2

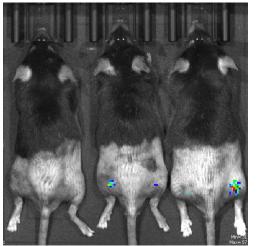
mRNA – Form. BI

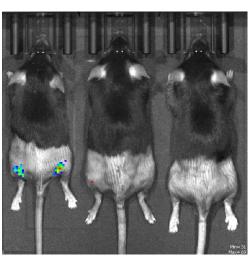
mRNA – Form. BK

mRNA - Control Form. 1









mRNA – Form. G

mRNA - Form. I

saRNA – Form. BI

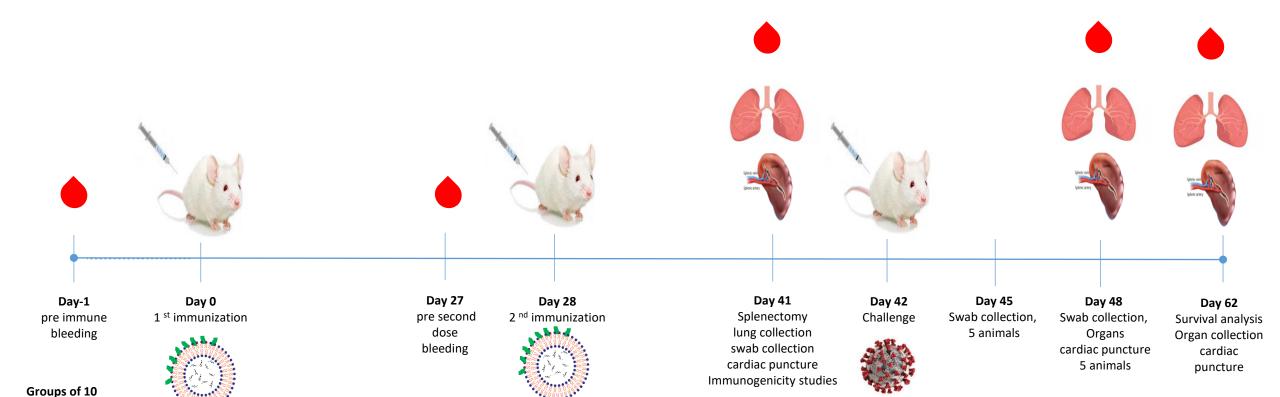
saRNA - Form. BK

Preclinical Studies

animals





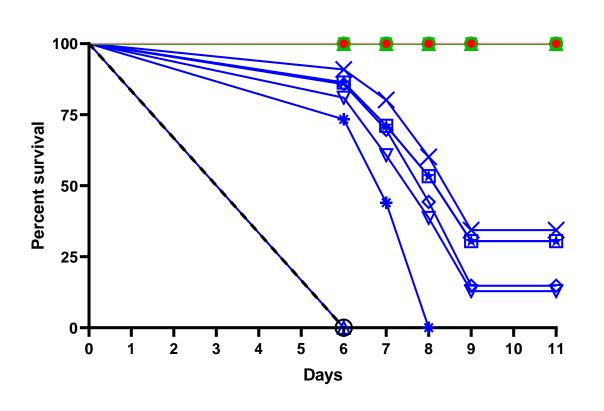


Survival assessment in mice



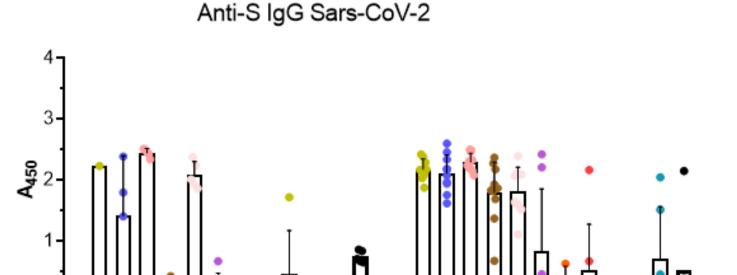


In vivo assay



- Buffer
- Inactivated virus
- mRNA Control Form. 2
- → mRNA Form. BI
- → mRNA Form. BC
- mRNA Form, BK
- = saRNA Form. C
- ★ saRNA Form. BE
- ▼ saRNA Form. BI
- saRNA Form. BK
- * saRNA Control Form. 2
- * saRNA Form. BF
- ★ saRNA Form. BC

Evaluation of humoral immune responses in mice by ELISA



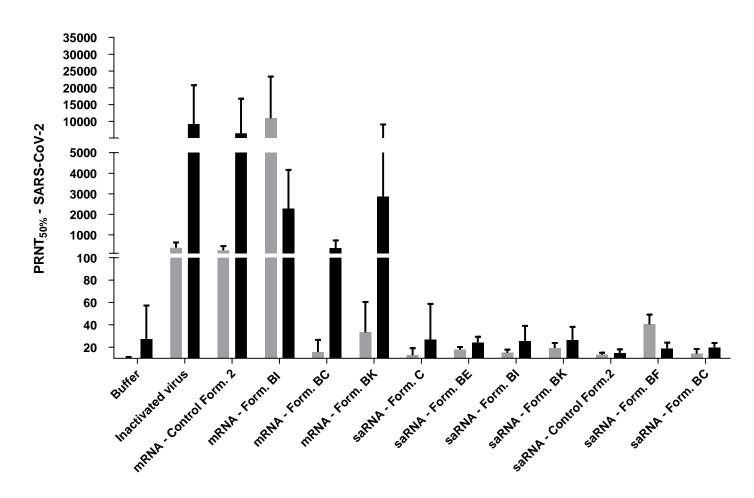
After- challenge

Before-challenge

- Buffer
- Inactivated virus
- mRNA Control Form. 2
- mRNA Form, BI
- mRNA Form, BC
- mRNA Form. BK
- saRNA Form. C
- saRNA Form. BE
- saRNA Form. BI
- saRNA Form. BK
- saRNA Control Form.2
- saRNA Form, BF
- saRNA Form. BC

Evaluation of SARS-CoV-2 MAbs in mice

- Before chellenge SARS-CoV-2 "Wuhan"
- After challenge SARS-CoV-2 "Wuhan"



RNA Platform Timeline



Transfer to Industrial

Clinical grade Phase II/III Phase I Hit to lead Research Lead to target material (early process optm.) **Boost strategy Boost strategy Finished** Under Expected for Expected for Plasmid design and identity definition Dec23/Jan24 May/Jun 24 RNA encapsulation Current • Delivery tests and performance in cell culture Facility or Formulation improvement Production by Animal Tests in K18 mice (Proof of concept) **Exothera Next Steps** Animal Tests in K18 and Hamster (Mar /Apr 23) Tox Studies in rats (Jul 23)

Main challenges for establishing industrial scale manufacturing

- Equipments for productive area- Pilot Plant (Supply chain-Partnership with Quantoom)
- Encapsuladora (Precision Nanosystem)
- Qualified personnel- Training

Scale-up (optimization, process validation, commercial scale)

Industrial manufacturing

Facility User basic requirements

Quantoom partnership



Sotiris Missailidis

Contact | +55 (21) 3882-9446 E-mail | sotiris.missailidis@bio.fiocruz.br

